Form 3160-17 (December, 2003)

UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF LAND MANAGEMENT

MEASUREMENT RECORD - OIL By LACT Meter (Onshore Order No. 4)

Date	:	Case No.:			
Field/Unit:		Field Office:			
	CA:	Operator:			
	ty/State:	Purchaser:			
Facility ID.:		Location: 1/41/4 S T		R	
	ector:				
	PRO	VER			
1.	Prover Type	Prover Serial No.			
2.	Certified date of last prover calibration:				
3.	Runs Made Runs Used	Tolerance			
	Master Meters: Certified operating factor within 0.9900 to 1.010		ithin a tole	rance of	0.0002.
	Pipe or Tank Provers: Certified volume as determined by the wa	ter draw method – $D.3.a(1)(2)$			
	MET	ER			
4.	What is the normal Meter Proving Frequency (Per Operator) – (circle of (Max. 100,000 Bbls. Throughput between provings)	one) Monthly Quarterly Oth	er		
5.	Meter Type	Serial No.			
6.	Meter Mfr.	Size			
7.	Meter replaced: Yes No	Reason			
8.	Previous Meter Factor	New Meter Factor			
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			Yes	No	N/A
	a. At least 6 runs, 5 consecutive runs within a tolerance of 0.0005 between	ween highest and lowest reading – D.3.c.(1)			
	b. Arithmetic average of the 5 consecutive runs used – D.3.c.(2)				
	c. Meter Factor computations use all correction factors – D.3.c.(3)				
	d. Initial meter factor for a new or repaired meter between 0.9950-1.00				
	e. Meter factor deviation does not exceed ± 0.0025 since last proving	- D.4.(1)			
	f. Meter factor shall not exceed \pm 1% above or below unity – D.4.(2)				
	(outside range from 0.9900 – 1.0100)				
9.	Does each LACT contain the following Units? – D.1.a.(1)-(10)				
	a. Charging Pump and Motor				
	b. Sampler, composite sampler, container, and mixing system				
	c. Strainer				
	d. Positive Displacement Meter		1		
	e. Meter Proving Connections		Ì	i	1
	f. Meter Backpressure Valve and Check Valve			Ì	
	g. Air Eliminator				
	h. Diverter Valve or Shut-off Valve				
	i. Sediment and Water Monitor				
	j. Automatic Temperature/Gravity Compensator ATC ATG				
10.	Are all components of LACT unit accessible for inspection? - D.1.b.				
11.	Are the tests done on the oil samples conducted in accordance with Ons	shore Order #4 subparts C.5., 6., and 7? –D.1.d.			
12.	Is there a By-pass around meter? - OO #3, III.D.1.				
13.	Are all Meter Seals in place? - OO #3, III.B.1.				
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ı - 1 .	Are all Meter Proving Reports filed with the Authorized Office within proving? – D.5.	10 working days following the meter			

LACT Unit Component Requirements:

A. Charging Pump and Motor - LACT unit shall include an electrically driven pump rated for a discharge pressure and rate that are compatible with rating of the meter used and sized to assure turbulent flow in the LACT main stream piping (major) - D.2.a.

B. Sampler

- 1. Probe shall extend into center 1/3 of the flow piping in a vertical run, at least 3 pipe diameters downstream of any pipe fitting, always in a horizontal position (major) D.2.b.
- 2. Composite Sample Container shall be capable of holding sample under pressure and shall be equipped with a vapor proof top closure and operated to prevent the unnecessary escape of vapor, and the container shall be emptied upon completion of sample withdrawal (major) D.2.c.
- 3. Mixing system shall <u>completely</u> blend the sample into a homogeneous mixture before and during the withdrawal of a portion of the sample for testing (major) D.2.d.
- C. **Strainer** Shall be constructed so that it may be depressurized, opened, and cleaned, be located upstream of the meter, and be made of corrosion resistant material of a mesh size no larger than 1/4 inch (minor) D.2.e.
- D. **Positive Displacement Meter** Shall register volumes of oil passing through said meter determined by a system which constantly and mechanically isolated the flowing oil into segments of known volume, and be equipped with a non-resettable totalizer (major) D.2.f.
- E. **Meter Proving Connections** Shall be installed downstream from the LACT meter, with the line valve(s) between the inlet and outlet of the prover loop having a double block and bleed design feature to provide for leak testing during proving operations (major) D.2.g.
- F. Meter Backpressure Valve and Check Valve Shall be installed downstream from the LACT meter (major) D.2.h.
- G. Air Eliminator Shall be installed and prevent air/gas from entering the meter (minor) D.2.i.
- H. **Diverter Valve or Shut-off Valve** Shall be activated by the Sediment and Water Monitor so that the valve moves to divert flow to the clean oil discharge only when it receives a positive signal, or provide a shut-off valve configured to shut off oil delivery upon failure to receive a positive signal from the Sediment and Water Monitor (minor) D.2.j.
- I. Sediment and Water Monitor An internally plastic coated capacitance probe, no smaller in diameter than the skid piping, and shall be mounted in a vertical pipe located upstream from the diverter valve and the meter (minor) D.2.k.
- J. Automatic Temperature/Gravity Compensator Shall be sized according to the fluid characteristics being measured (major) D.2.1.

LACT Unit Seal Requirements:

Sample probe, Sampler volume control, valves on all lines entering/leaving sampler excluding pop-off valve, meter assembly, ATC, ATG, Temperature Recorder, Back Pressure Valve downstream of meter, any Drain Valves, and the Manual Sampling Valves.

Abatement Periods:

Minor: Generally 30 days. Major: Prior to Sales or removal.